

High productive laser cutting systems

→ **SP1500**



[www.troteclaser.com](http://www.troteclaser.com)



Highest productivity and  
lowest maintenance costs  
Working area 1500 x 1250 mm  
Up to 400 Watt laser power

## A simple calculation

# → Profitability

### Raise your profits with SP1500 from Trotec!

The SP1500 is the most profitable laser cutting and engraving system in its class. It combines highest productivity, a working area of a standard acrylic sheet size, highest system life span and lowest maintenance costs.

### First-class components

The individual components like motion system, optics, electronics, working head and laser source feature highest quality and performance. The proven InPack-Technology™ protects all valuable components from dust and gases and ensures a long-term reliability and trouble-free operation. SP1500 stands for top quality with minimum maintenance. The base frame weighs 900 kgs and offers a robust, stable working area for laser cutting and engraving.

## Standard



### Trotec IPC – Intelligent Path Control™

This new laser control module allows the dynamic adjustment of speed and acceleration depending on the cutting path. This reduces processing time and increases the cutting results.

### Air-flushed optics

All optics are air-flushed, providing for maintenance-free operation and long life.

### Enclosed working cabin

The SP1500 has a unique housing design and meets the requirements of laser safety class 2. You will not need a special design to protect your employees, or a laser safety officer. As an added benefit, the self-contained system allows dust to be efficiently evacuated.

## Options



Extraction on working head

### Extraction on working head

An extraction hose is mounted directly on the working head and removes dust and smoke from the material surface during processing.

### Gas kit

Select between two gases for processing (e.g. compressed air, N<sub>2</sub>). Reduces flame-up, improves dust dispersal and also protects the lens. Activation and deactivation are controlled by the JobControl® software.



Flame-polished cut of acrylics up to 40 mm

### i-Cut® Vision System

Extremely precise registration mark recording and cutting-path compensation system. With the aid of registration marks, it recognizes distortions in printed materials and adjusts the cutting path dynamically.

### Vacuum table

Thin and light materials that tend to lie unevenly on the base can be engraved, cut or marked in combination with the vacuum table.

## → Professional CAD/CAM software

The CAD/CAM software TroCAM is best for obtaining excellent cutting results. Only the SP1500 is equipped with professional CAD/CAM software. Benefit from functions like correction of cutting width, different lead-in/lead out paths, material database and many more.



## → JobControl™ Expert Software

Supports you perfectly in handling your cutting and engraving jobs. The laser software supports you with many useful and intelligent functions that make your work easier: For example Job Time Calculator, add marker or bi-directional communication.

### Lenses 2.5 and 5.0 inch

For flexible material processing with maximum quality.

### InPack-Technology™

A fully enclosed working cabin combined with our patented InPack-Technology™ ensures an optimum of protection for dust- and gas-intensive applications. This guarantees a higher life expectancy and minimum maintenance costs.

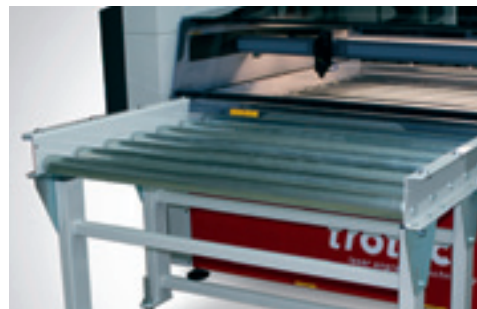
### Cutting table

With the cutting table system the SP1500 is configured to process thicker materials. Material support on low reflection anodized aluminum plates (may be replaced by acrylic plates)

Standard



Cutting table



Heavy-load table

### Exhaust systems

The exhaust system evacuates dust and vapors created when operating the laser. The exhaust system guarantees an uninterrupted, safe and reliable laser operation for many years to come. Trotec offers a wide variety of suction systems—from simple ventilators to high-tech filter systems.

### Lens 7.5 inch

For perfect results when cutting thick materials.

### Heavy-Load Table

The heavy-load table for SP1500 has been developed to carry heavy objects like monuments, tombstones, natural stone, marble and granite plates, tiles, etc. up to 50 kg and 120 mm in height. With this new laser engraver option Trotec is the only supplier of a heavy-load table combined with laser safety class 2.

Options

# → The technology of SP1500

<b>Working area:</b>	1500 x 1250 mm
<b>Overall dimensions (W x D x H):</b>	2850 x 2200 x 1300 mm
<b>Material size:</b>	1700 x 1600 mm
<b>Material height:</b>	185 mm
<b>Laser power:</b>	60 W - 400 W „sealed-Off“ CO2 Laser
<b>Max. processing speed:</b>	165 cm/sec.
<b>Weight:</b>	1300 kg (depending on laser power)
<b>Precision:</b>	+/- 0,1 mm
<b>Addressable accuracy:</b>	Encoder +/- 0,001 mm
<b>Static repeat accuracy:</b>	<+/- 15 µm
<b>Software:</b>	JobControl™ Expert, TroCAM CAD/CAM software or i-cut® Control via Trotec printer driver or HPGL



**Trotec laser – developed and built in Austria**

Send us your materials and samples: Our application engineers support you in looking for the optimal laser system for you.



[www.troteclaser.com](http://www.troteclaser.com)

Trotec Produktions u. Vertriebs GmbH  
Linzer Str. 156, A-4600 Wels, [trotec@troteclaser.com](mailto:trotec@troteclaser.com)  
Tel. +43 / 72 42 / 239-7002, Fax +43 / 72 42 / 239-7380

